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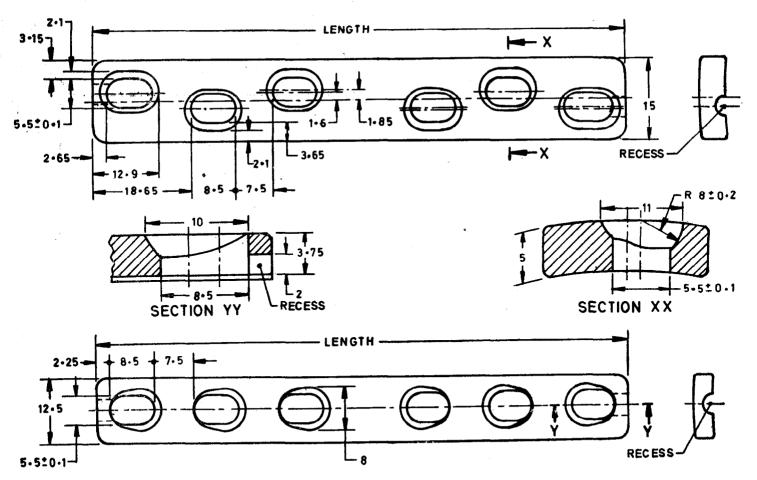


Indian Standard

SPECIFICATION FOR BONE PLATE, DYNAMIC COMPRESSION

- **1. Scope** Dimensional and other requirements of dynamic compressionb one plate used as implant in orthopaedic surgery.
- 2. Shape and Dimensions As shown in Fig. 1.
- 3. Material Shall be according to 3 of IS: 5347 (Part 1)-1986 'Requirements for orthopaedic implants: Part 1 General requirements (second revision)'.
- **4. Manufacture**. **Workmanship and Finish** Each plate shall be pressed in one-piece. The holes shall be uniform in shape and situated either on the central line or in a zig-zag way.
- **4.1** Each plate shall be free from cracks, draw marks, pits, burrs, surface contamination and impregnated foreign particles. The plate shall be electropolished to give a mirror or satin finish and passivated.
- 5. Corrosion Resistance Test Shall be according to 6.1 of IS: 5347 (Part 1)-1986.
- 6. Marking Shall be according to 5.1 of IS: 5347 (Part 1)-1986.
- 6.1 Certification Marking Details available with the Bureau of Indian Standards.
- **7. Packing** The plates may be packed as agreed to between the purchaser and the supplier. However, it is recommended that each plate may be wrapped in polythene bag or in a wax paper and then packed in cartons.

Adopted 4 May 1987 © December 1987, BIS Gr 1



Dimensions of Plate

Holes on Centre Line		Holcs on Zig-Zag-Wag	
Holes	Lenth mm	Holes	Lengrh mm
2	39	6	103
2 3	55	7	119
4	71	8	135
5	87	9	151
5 6	103	10	167
7	119	12	179
8	135	14	231
9	£151	16	263
10	£167	18	295
11	183	,-	200
12	199	•	
13	215		
14	231		
15	247		
16	263		

All dimensions in millimetres.

FIG. 1 BONE PLATE, DYNAMIC COMPRESSION